



# Newly developed, high performance HILIC columns for use in pharmaceutical analysis by LC/MS

CARA TOMASEK<sup>1</sup>, H. Tomizawa<sup>2</sup>, H. Moriyama<sup>2</sup> and H. Yamasaki<sup>2</sup>

<sup>1</sup>Tosoh Bioscience LLC, <sup>2</sup>TOSOH Corporation



# Introduction

---

TSK-GEL Amide-80, 3 $\mu$ m hydrophilic interaction liquid chromatography (HILIC) columns were developed for use in LC/MS applications, in particular for the analysis of active pharmaceutical ingredients and their metabolites. HILIC is known as one type of normal phase chromatography to retain hydrophilic compounds; such compounds are difficult to effectively retain by reversed phase chromatography (RPC). HILIC has been one of the essential tools for the separation of oligosaccharides/glycans in glycomics and recently it has become one of the essential tools in pharmaceutical analysis, along with RPC.



# Preliminary Results

---

TSK-GEL Amide-80, 3 $\mu$ m HILIC columns were prepared by reacting carbamoyl-containing silane reagents to the silica surface. The resulting phase retained polar/hydrophilic compounds that were either only moderately retained, or not at all retained, on reversed phase columns. A 4.6mm ID TSKgel Amide-80, 3 $\mu$ m column was found to show higher column efficiency for mannitol, even at higher linear velocity, when compared with a 4.6mm ID TSKgel Amide-80, 5 $\mu$ m column. As expected, using shorter length columns, faster separations of saccharides, along with higher resolution, were possible on the TSKgel Amide-80, 3 $\mu$ m column. In several glycomics applications, a 2mm ID TSKgel Amide-80, 3 $\mu$ m column showed higher resolution and reduced analysis time for sugar chains as a 2mm ID TSKgel Amide-80, 5 $\mu$ m column. Compared with other commercial HILIC columns, the TSK-GEL Amide-80, 3 $\mu$ m columns showed appropriate retention and good separation of sugar alcohols. Good durability with regards to column performance in repetitive injections was shown with these 3 $\mu$ m columns. The behavior of 2mm ID TSK-GEL Amide-80, 3 $\mu$ m HILIC columns in LC/MS applications was studied, including the effects of mobile phase components, buffer concentration and pH on retention, selectivity and column efficiency.



# Experimental Conditions

---

TSK-GEL Amide-80, 3 $\mu$ m HILIC columns were developed by Tosoh Corporation. 4.6mm ID columns were used for fundamental experiments, such as testing for various mobile phase components, buffer concentration and pH.

A Tosoh HLC-8020 series LC system, with a refractive index (RI) detector, was used for all separations. For glycomics and LC/MS applications, 2mm ID columns were used. For LC/MS applications, the columns were coupled to a QTRAP mass spectrometer from Applied Biosystems.



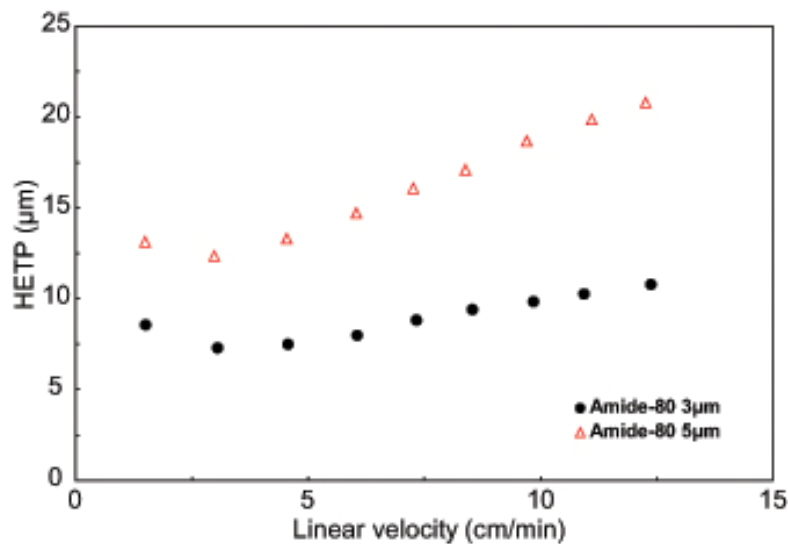
## Table 1: Basic Properties of Three Micron TSK-GEL Amide-80 Columns

---

<b>TSK-GEL Amide-80, 3<math>\mu</math>m</b>	
Particle size ( $\mu$ m)	3
Pore size (nm)	10
Surface area (m <sup>2</sup> /g)	450
Functionality	Carbamoyl group



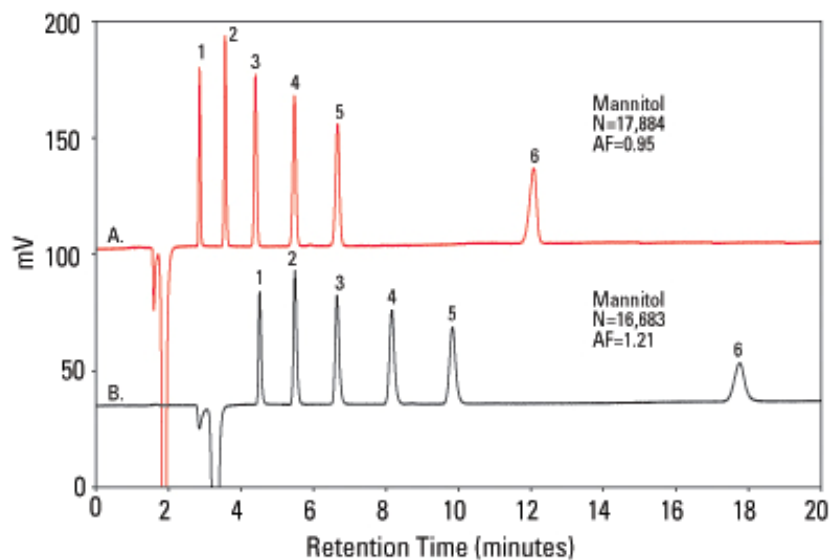
# Figure 1: H/u Curves for Three and Five Micron TSK-GEL Amide-80 Columns



Columns: TSKgel Amide-80, 3μm (4.6mm ID x 15cm)  
TSKgel Amide-80, 5μm (4.6mm ID x 25cm)  
Eluent: H<sub>2</sub>O/ACN=25/75  
Flow rate: 1.0mL/min  
Detection: RI  
Temperature: 40°C  
Inj. volume: 10μL  
Sample: mannitol



# Figure 2: Chromatogram Comparison for Sugar Alcohols on TSKgel Amide-80 3 $\mu$ m and 5 $\mu$ m Column



Columns: A. TSKgel Amide-80, 3 $\mu$ m (4.6mm ID x 15cm)  
B. TSKgel Amide-80, 5 $\mu$ m (4.6mm ID x 25cm)

Eluent: H<sub>2</sub>O/ACN=25/75

Flow rate: 1.0mL/min

Detection: RI

Temperature: 25°C

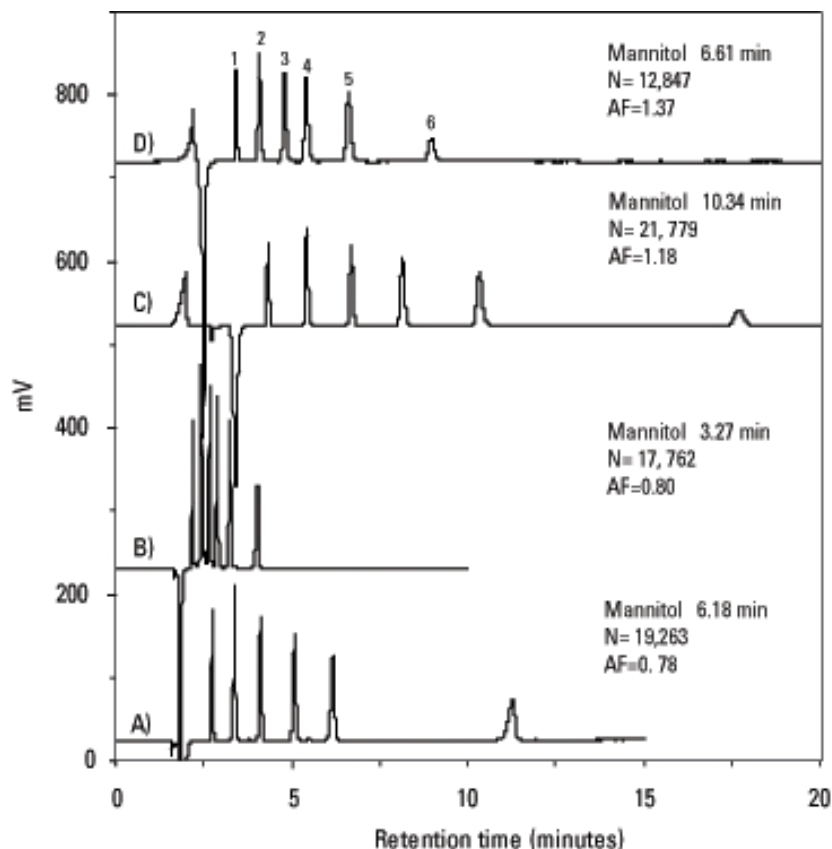
Inj. volume: 10 $\mu$ L

Samples:

1. ethylene glycol
2. glycerin
3. erythritol
4. xylitol
5. mannitol
6. inositol



# Figure 3: Comparison of Chromatograms for Sugar Alcohols on TSKgel Amide-80, 3 $\mu$ m and Commercial HILIC Columns



Columns: A) TSKgel Amide-80, 3 $\mu$ m (4.6mm ID x 15cm)  
B) Luna, 3 $\mu$ m NH<sub>2</sub>, 100Å (4.6mm ID x 15cm)  
C) Polyamine (4.6mm ID x 25cm)  
D) NH<sub>2</sub>P-50 4E (4.6mm ID x 25cm)

Eluent: H<sub>2</sub>O/ACN (25/75)

Flow rate: 1.0ml/min

Detection: RI

Temperature: 40°C

Inj. volume: 10 $\mu$ L

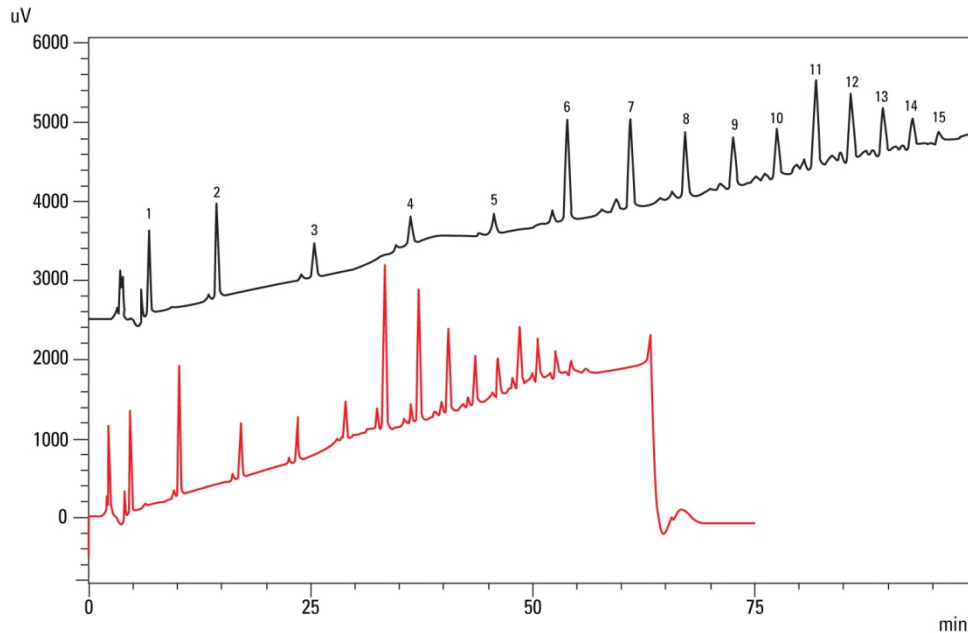
Samples:

1. ethylene glycol
2. glycerin
3. erythritol
4. xylitol
5. mannitol
6. inositol





# Figure 4: Comparison of Standard PA-Glucose Oligomers\* on TSKgel Amide-80, 3 $\mu$ m and 5 $\mu$ m Column



Columns: TSKgel Amide-80, 5 $\mu$ m (2.0mm ID x 25 cm), upper chromatogram  
TSKgel Amide-80, 3 $\mu$ m (2.0mm ID x 15 cm), lower chromatogram

Eluent: Solvent A: ACN/0.5mol/L HAc with 10% ACN, adj. to pH 7.3 with TEA (75:15, v/v)  
Solvent B: ACN/0.5mol/L HAc with 10% ACN, adj. to pH 7.3 with TEA (40:50, v/v)

Linear gradient: 0 to 100% solvent B in 100min for TSKgel Amide-80, 5 $\mu$ m  
0 to 100% solvent B in 60min for TSKgel Amide-80, 3 $\mu$ m

Flow rate: 0.2mL/min

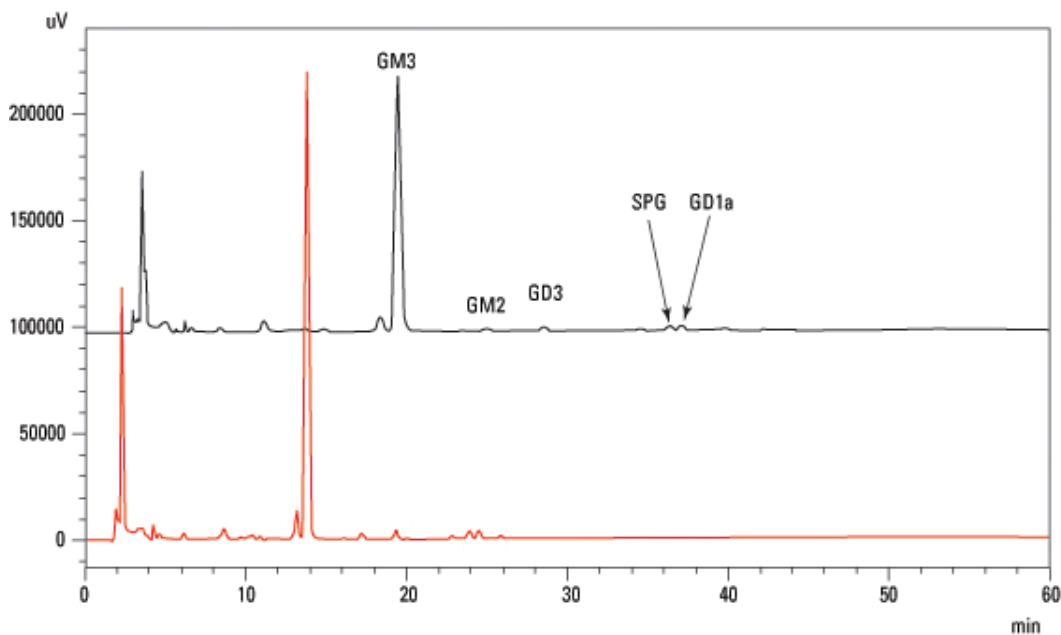
Detection: fluorescence (exc.: 310 nm, em.: 380 nm)

Temperature: 40°C

\* Courtesy of Dr. Yasuhide Miyamoto from Research Institute, Osaka Medical Center for Cancer and Cardiovascular Diseases



# Figure 5: Comparison of PA-Oligosaccharides of Ganglioside from Serum\* on TSKgel Amide-80, 3 $\mu$ m and 5 $\mu$ m Column



**Columns:** TSKgel Amide-80, 5 $\mu$ m (2.0mm ID x 25 cm), upper chromatogram  
TSKgel Amide-80, 3 $\mu$ m (2.0mm ID x 25 cm), lower chromatogram

**Eluent:** Solvent A: ACN/0.5mol/L HAc containing 10% ACN, adj. to pH 7.3 with TEA (75:15, v/v)  
Solvent B: ACN/0.5mol/L HAc containing 10% ACN, adj. to pH 7.3 with TEA (40:50, v/v)

**Linear gradient:** 0 to 100% solvent B in 100min for TSKgel Amide-80, 5 $\mu$ m  
0 to 100% solvent B in 60min for TSKgel Amide-80, 3 $\mu$ m

**Flow rate:** 0.2mL/min

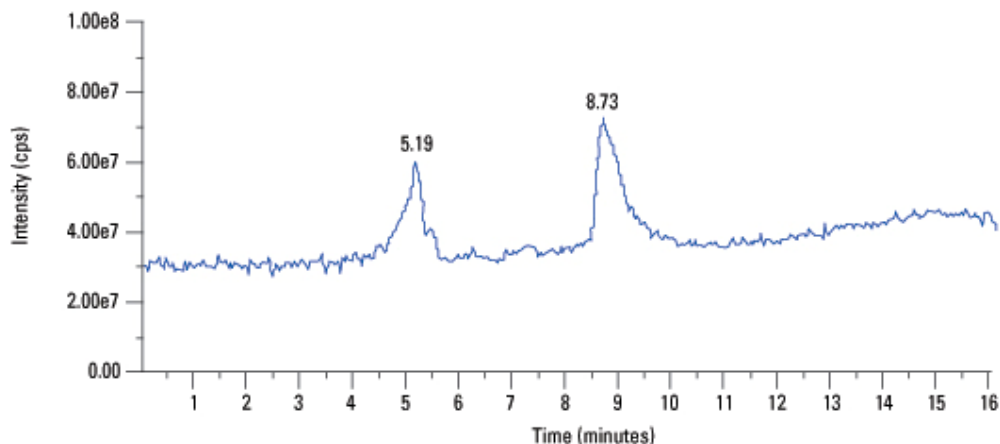
**Detection:** fluorescence (exc.: 310nm, em.: 380nm)

**Temperature:** 40°C

\* Courtesy of Dr. Yasuhide Miyamoto from Research Institute, Osaka Medical Center for Cancer and Cardiovascular Diseases



# Figure 6: TIC on TSKgel Amide-80, 3 $\mu$ m Column with LC/ESI-MS under Low pH Mobile Phase Conditions



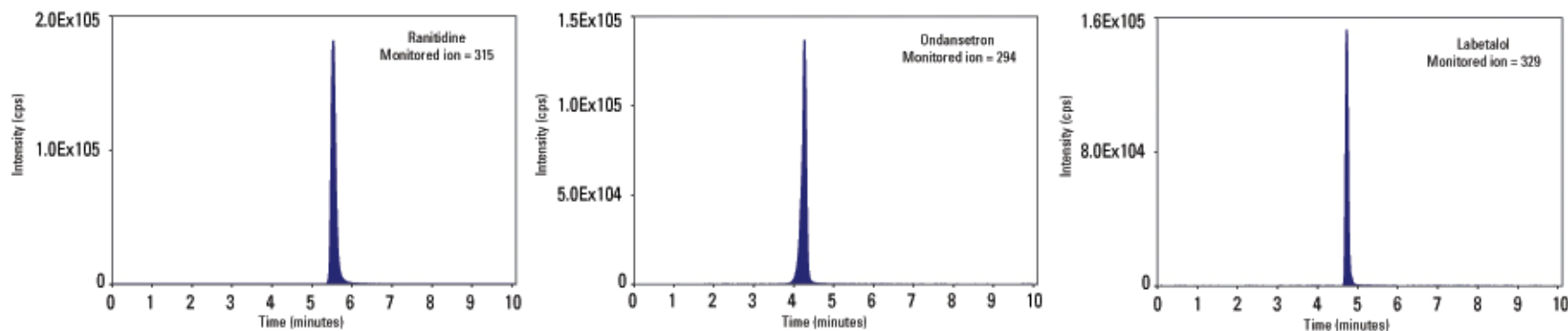
Column: TSKgel Amide-80, 3 $\mu$ m (2.0mm ID x 15cm)  
Eluent: A: 0.1% HCOOH in H<sub>2</sub>O  
B: 0.1% HCOOH in ACN  
Gradient: 0min (B 95%)→10min (B 5%)→13min (B 5%)→ 15min (B 95%)  
Flow rate: 0.2mL/min  
Detector: ESI+, TIC (Range: 50-1000)

**Comment:**

Low level of background noise was observed in the total ion chromatogram for LC/ESI-MS using an acidic mobile phase containing 0.1% formic acid with a gradient elution method.  
No sample was injected.



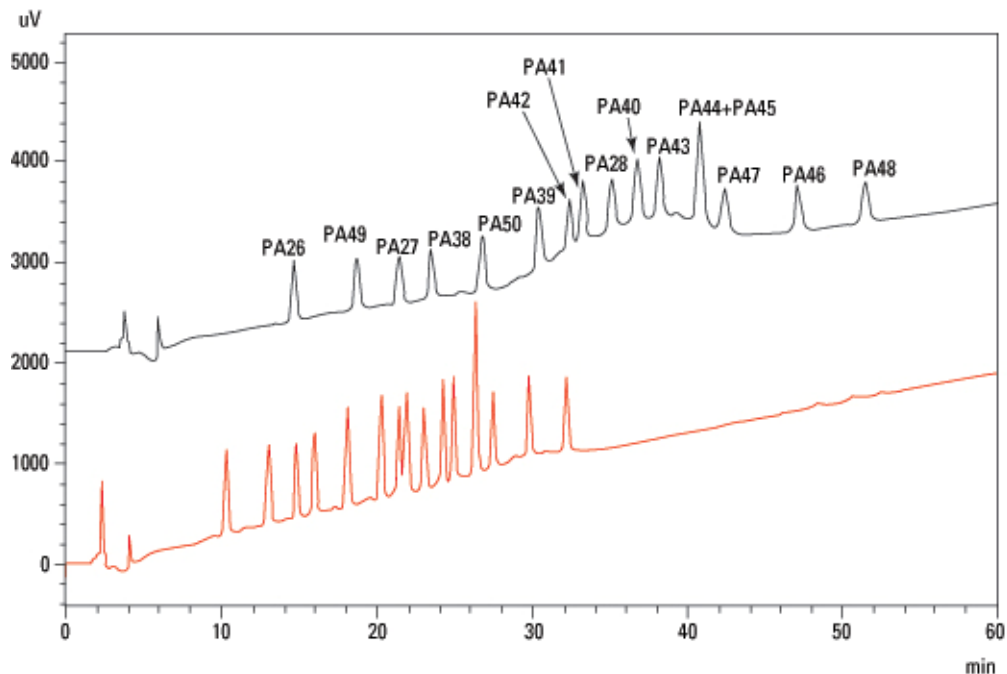
# Figure 7: Comparing Behavior of Basic Drugs on TSKgel Amide-80, 3 $\mu$ m Column



Column: TSKgel Amide-80, 3 $\mu$ m (2.0mm ID x 15cm)  
Eluent: A) 10mM HCOONH<sub>4</sub> (pH3.75)  
B) ACN  
Gradient: 0min (B 90%) $\rightarrow$ 10min (B 40%) $\rightarrow$ 13min (B 40%)  
Flow rate: 0.2mL/min  
Inj. volume: 5 $\mu$ L  
Concentration: 50ng/mL  
Instrument: QTrap (Applied Biosystems), ESI+



# Figure 8: Comparison of Standard PA-Oligosaccharides of Neutral Glycosphingolipid\* on TSKgel Amide-80, 3 $\mu$ m and 5 $\mu$ m Column



Column: TSKgel Amide-80, 5 $\mu$ m (2.0mm ID x 25 cm), upper chromatogram  
TSKgel Amide-80, 3 $\mu$ m (2.0mm ID x 25 cm), lower chromatogram

Eluent: Solvent A: ACN/0.5mol/L HAc containing 10% ACN, adj. to pH 7.3 with TEA (75:15, v/v)  
Solvent B: ACN/0.5mol/L HAc containing 10% ACN, adj. to pH 7.3 with TEA (40:50, v/v)

Linear gradient: 0 to 100% solvent B in 100min for TSKgel Amide-80, 5 $\mu$ m  
0 to 100% solvent B in 60min for TSKgel Amide-80, 3 $\mu$ m

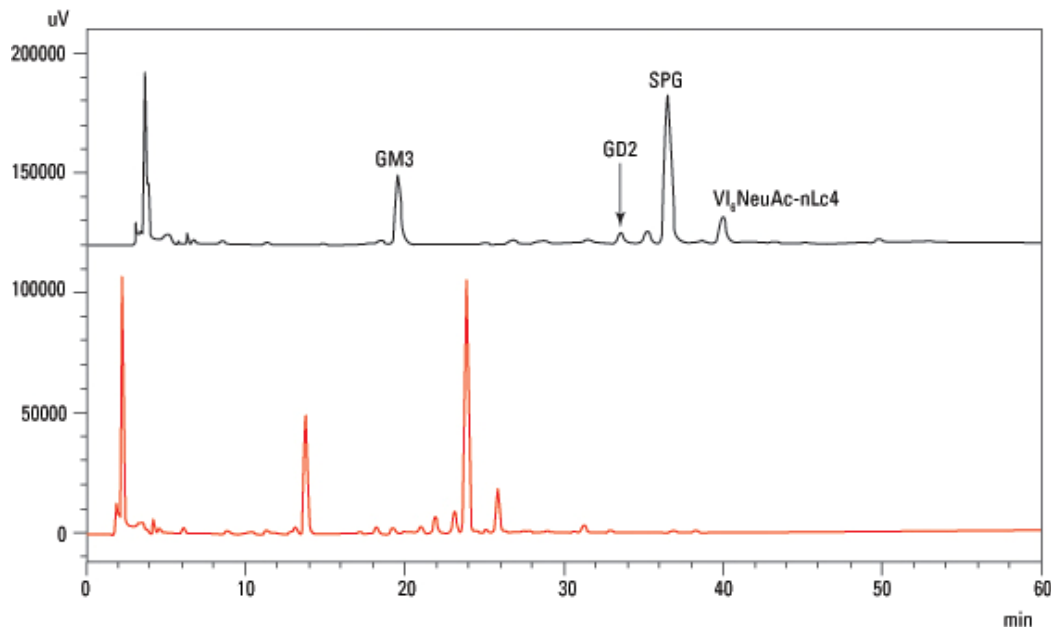
Flow rate: 0.2mL/min

Detection: fluorescence (exc.: 310 nm, em.: 380 nm)

Temperature: 40°C

\* Courtesy of Dr. Yasuhide Miyamoto from Research Institute, Osaka Medical Center for Cancer and Cardiovascular Diseases

# Figure 9: Comparison of PA-Oligosaccharides of Ganglioside from Erythrocyte Membrane\* on TSKgel Amide-80, 3 $\mu$ m and 5 $\mu$ m Column



Column: TSKgel Amide-80, 5 $\mu$ m (2.0mm ID x 25 cm), upper chromatogram  
 TSKgel Amide-80, 3 $\mu$ m (2.0mm ID x 25 cm), lower chromatogram

Eluent: Solvent A: ACN/0.5mol/L HAc containing 10% ACN,  
 adj. to pH 7.3 with TEA (75:15, v/v)  
 Solvent B: ACN/0.5mol/L HAc containing 10% ACN,  
 adj. to pH 7.3 with TEA (40:50, v/v)

Linear gradient: 0 to 100% solvent B in 100min for TSKgel Amide-80, 5 $\mu$ m  
 0 to 100% solvent B in 60min for TSKgel Amide-80, 3 $\mu$ m

Flow rate: 0.2mL/min

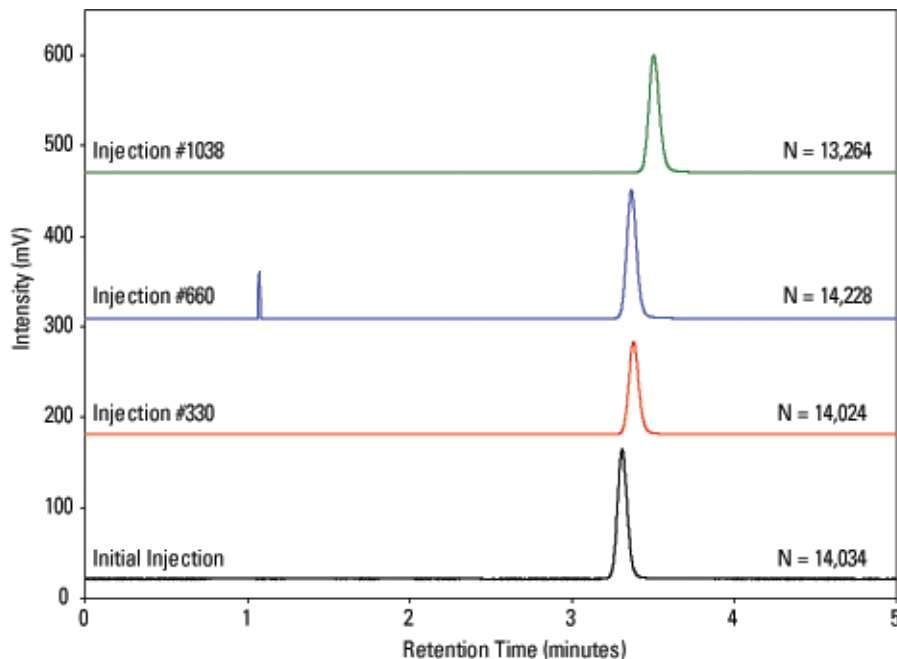
Detection: fluorescence (exc.: 310 nm, em.: 380 nm)

Temperature: 40°C

\* Courtesy of Dr. Yasuhide Miyamoto from Research Institute, Osaka Medical Center for Cancer and Cardiovascular Diseases



# Figure 10: Long Term Stability of TSKgel Amide-80, 3 $\mu$ m Column After Repetitive Injections



## Inspection conditions

Column: TSKgel Amide-80, 3 $\mu$ m  
(2.0mm ID  $\times$  15cm)  
Eluent: H<sub>2</sub>O/ACN=15/85  
Flow rate: 0.2mL/min  
Detection: UV@254nm  
Temperature: 25 $^{\circ}$ C  
Inj. volume: 2 $\mu$ L  
Sample: uracil (37mg/L)

## Running conditions

Eluent: A: H<sub>2</sub>O/ACN(10/90) +0.1% formic acid  
B: H<sub>2</sub>O +0.1% formic acid  
Flow rate: 0.2mL/min  
Gradient: 0min(B 0%) $\rightarrow$ 12min(B 100%)  
Inj. volume: 5 $\mu$ L  
Temperature: 40 $^{\circ}$ C  
Sample: uracil (37mg/L)



# Conclusions

---

- (1) TSK-GEL Amide-80, 3 $\mu$ m particles are modified with a hydrophilic stationary phase containing carbamoyl functional groups. Therefore, hydrophilic compounds such as saccharides are well retained.
- (2) TSK-GEL Amide-80, 3 $\mu$ m columns showed higher column efficiency for mannitol compared with TSK-GEL Amide-80, 5 $\mu$ m columns, while selectivities for saccharides on both columns were very similar.
- (3) In glycomics applications, the TSKgel Amide-80, 3 $\mu$ m column showed higher resolution of PA-oligosaccharides, with half the separation time, compared to the TSKgel Amide-80, 5 $\mu$ m column.
- (4) The TSKgel Amide-80, 3 $\mu$ m column showed a low background noise in the LC/ESI-MS application.
- (5) Good durability with regards to column performance in repetitive injections was shown with TSK-GEL Amide-80, 3 $\mu$ m columns.