



# Fast Desalting of Proteins Using a Novel High Mechanical Strength Gel Filtration Column

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# Introduction

- Desalting is a process to remove or reduce salt from a liquid stream.
- Desalting by Gel Filtration Chromatography (GFC) is the preferred method in biochemical laboratories to reduce the salt concentration or exchange the buffer of a biopolymer solution, with speed being the main advantage of GFC over dialysis.
- Proteins elute at high or elevated salt concentration in such chromatographic modes as hydrophobic interaction (HIC), ion exchange (IEC) and size exclusion chromatography (SEC).
- SEC mobile phases for protein analysis may also contain denaturants such as guanidine hydrochloride and urea in addition to salt and buffer.
- Desalting on the basis of size exclusion chromatography is widely used in biochemical purifications.
- Desalting and buffer exchange of proteins or polynucleotides can also be performed by dialysis, ultra filtration, or by using spin-columns.
- Desalting columns are characterized by a low exclusion limit and a large pore volume.
- Salts can fully access all pores, while proteins and other high MW species are excluded from the pores and elute in the void volume as a narrow concentrated peak.



# Introduction

- Columns packed with conventional packing materials such as dextran, cellulose and polyacrylamide have limited physical stability and are not suitable when fast desalting is desired.
- Requirements for a fast desalting column are (1) an inert matrix, (2) a large pore volume that is fully accessible to common salts and buffer components, (3) a pore size distribution that excludes the component(s) of interest from accessing the pores, and (4) sufficient mechanical strength to allow the use of the column in standard HPLC equipment.
- We increased the mechanical strength of polyacrylamide gel by four-fold over that of conventional gels.
- TSKgel BioAssist DS columns contain 15  $\mu\text{m}$  particles packed in 4.6 mm ID x 15 cm and 10 mm ID x 15 cm PEEK columns.

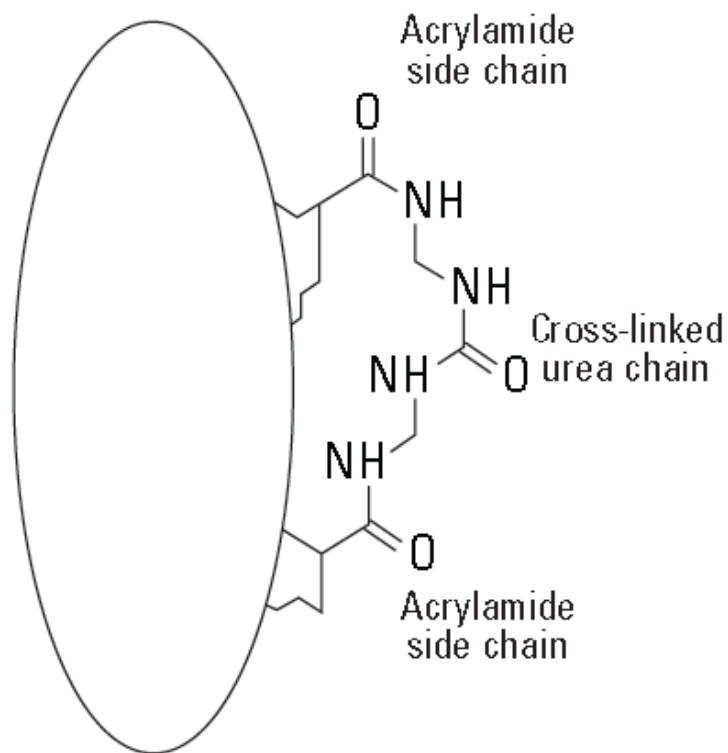


# Objective

To show the usefulness of the new TSKgel BioAssist DS columns for efficient desalting using a conventional HPLC system.



# Chemical Structure of Polyacrylamide Beads\*



- Backbone of beads is based on polyacrylamide
- Side chains cross - linked with one another through urea

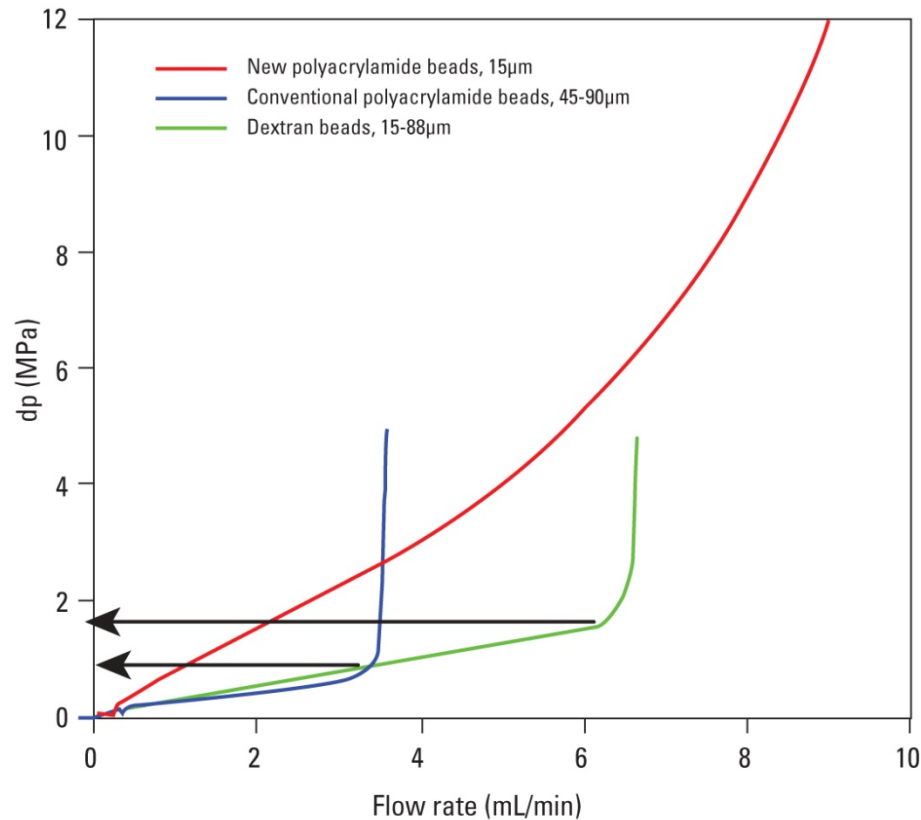


- Highly cross - linked polyacrylamide beads display high mechanical strength and low hydrophobicity

**\*US Patent 7659348 B2,  
February 9, 2010**



# Mechanical Strength

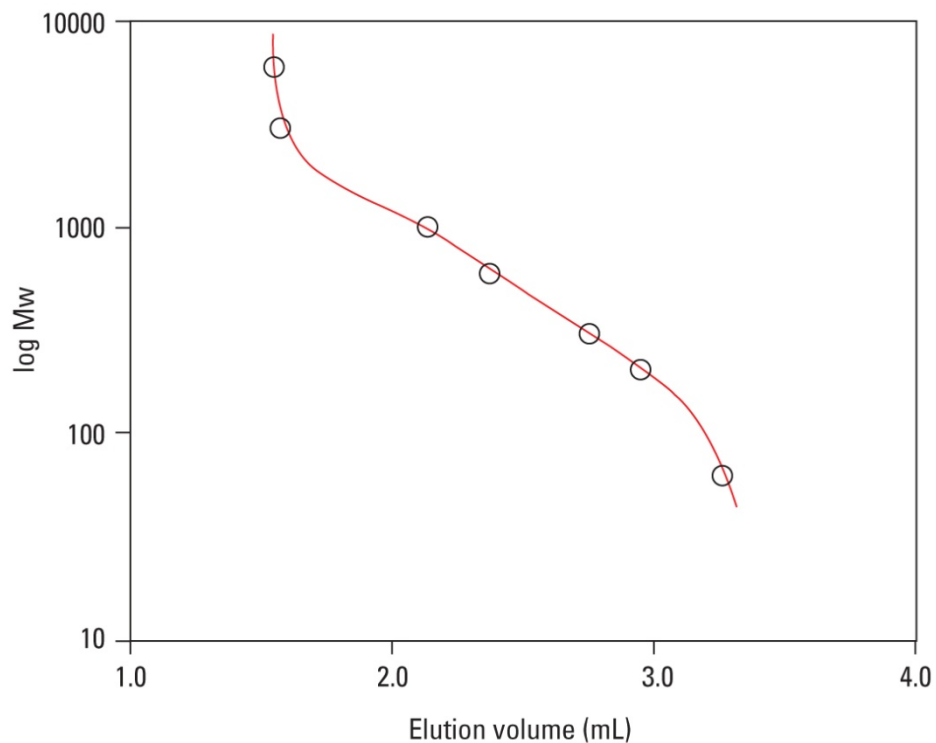


Column size: 4.6mm ID x 10cm  
Mobile phase: D-H<sub>2</sub>O

- **Conventional beads collapsed at pressures below 1.6 MPa (< 250 psi).**
- **TSKgel BioAssist DS polyacrylamide beads did not collapse at 12 MPa (1750 psi).**



# Calibration Curve for New Polyacrylamide Beads



Column size: 6.0mm ID x 15cm  
Mobile phase: DI H<sub>2</sub>O  
Flow rate: 0.5mL/min  
Sample: ethylene glycol, PEG

**Exclusion limit PEG 2500 MW**



# Characteristics of TSKgel BioAssist DS Desalting Columns

- Packing material: urea cross-linked polyacrylamide
- Particle Diameter: 15  $\mu\text{m}$  (Uniform)
- Pore Size excludes: ca. 2500 MW PEG
- Particle porosity: ca. 60%
- Maximum pressure: 4 MPa (< 600 psi)





# Material and Methods: Chromatographic Conditions (Size Exclusion Experiment)

- Column: TSKgel G3000SW<sub>XL</sub>, 7.8 mm ID x 30 cm, 5 μm (S1237-08R)
- Mobile phase: 100 mmol/L KH<sub>2</sub>PO<sub>4</sub>/Na<sub>2</sub>HPO<sub>4</sub>, pH 6.7, 100 mmol/L Na<sub>2</sub>SO<sub>4</sub> + 0.05% NaN<sub>3</sub>
- Flow rate: 1.0 mL/min
- Detection: UV@280 nm
- Temperature: ambient
- Injection vol.: 10 μL
- Samples: standard SW<sub>XL</sub> test mixture:
  - thyroglobulin (0.5 g/L)
  - γ-globulin (1 g/L)
  - ovalbumin (1 g/L)
  - ribonuclease A (1.5 g/L)
  - p-ABA (0.01 g/L)



# Material and Methods: Preparation of Protein Standards (Desalting Experiments)

Protein	MW (kDa)	Concentration* (g/L approx.)
ribonuclease A	14.7	19.5
thyroglobulin	670	11.3
$\gamma$ -globulin	150	14.5
ovalbumin	45	13.1
$\alpha$ -chymotrypsinogen	25.6	13.1
$\beta$ -lactoglobulin	18.4	10.8
lysozyme	14.7	11.6
myoglobin	16.7	14.5
cytochrome C	12.3	11.0
hemoglobin	68	11.9

\*in 100mmol/L Phosphate buffer, pH 6.7

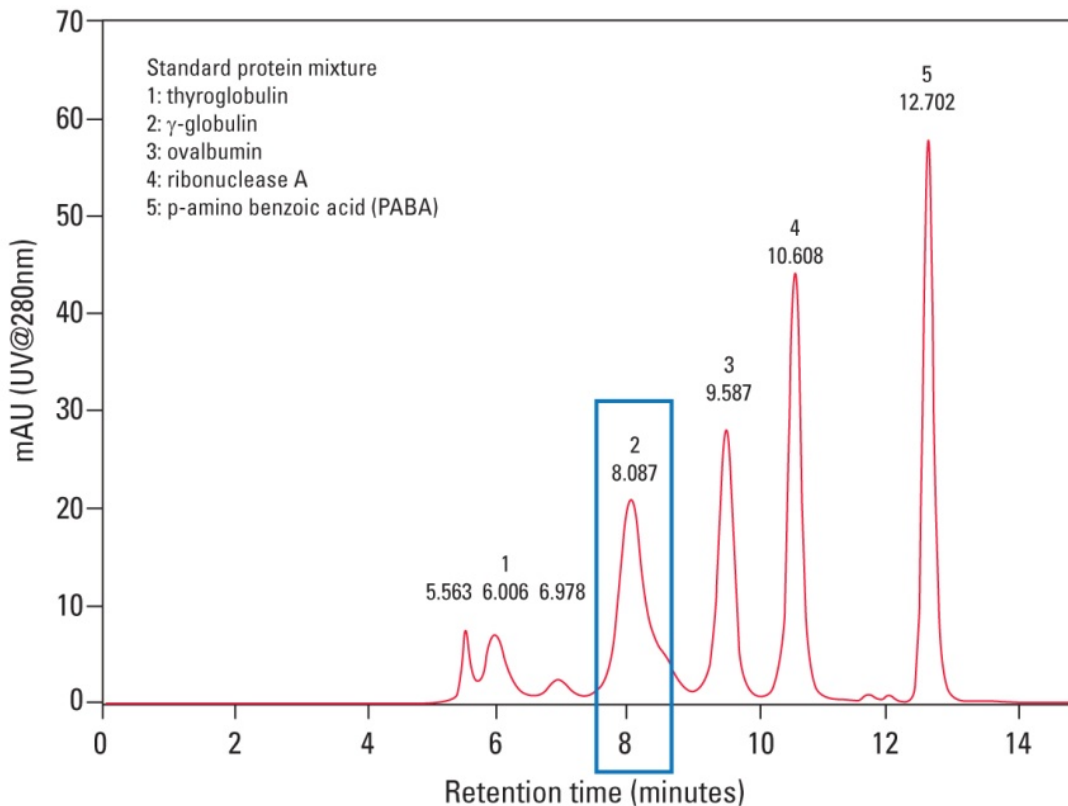


# Material and Methods: Chromatographic Conditions (Desalting Experiments)

- Columns :  
TSKgel BioAssist DS, 15  $\mu\text{m}$ , 4.6 mm ID x 15 cm, PEEK  
TSKgel BioAssist DS, 15  $\mu\text{m}$ , 10.0 mm ID x 15 cm, PEEK
- Mobile phase: 10 mmol/L  $\text{KH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ , pH 6.7, 10 mmol/L  $\text{Na}_2\text{SO}_4$  + 0.005%  $\text{NaN}_3$
- Flow rate: 0.8 mL/min (4.6 mm ID) and 1.0 mL/min (10.0 mm ID) unless mentioned otherwise
- Detection: UV@280 nm and RI
- Temperature: ambient
- Injection vol.: 10  $\mu\text{L}$  unless mentioned otherwise
- Samples:  $\gamma$ -globulin was collected after injection of the standard TSKgel  $\text{SW}_{\text{XL}}$  test mixture
- All analyses were carried out using an Agilent 1200 HPLC system run by Chemstation (ver B.04.01).
- All chemicals and standards were pure analytical grade from Sigma-Aldrich.
- Before injection, standards and samples were filtered through a 0.45  $\mu\text{m}$  filter.



# Separation of Protein Standard Mixture using a TSKgel G3000SW<sub>XL</sub>, 5 μm, 7.8 mm ID x 30 cm Column

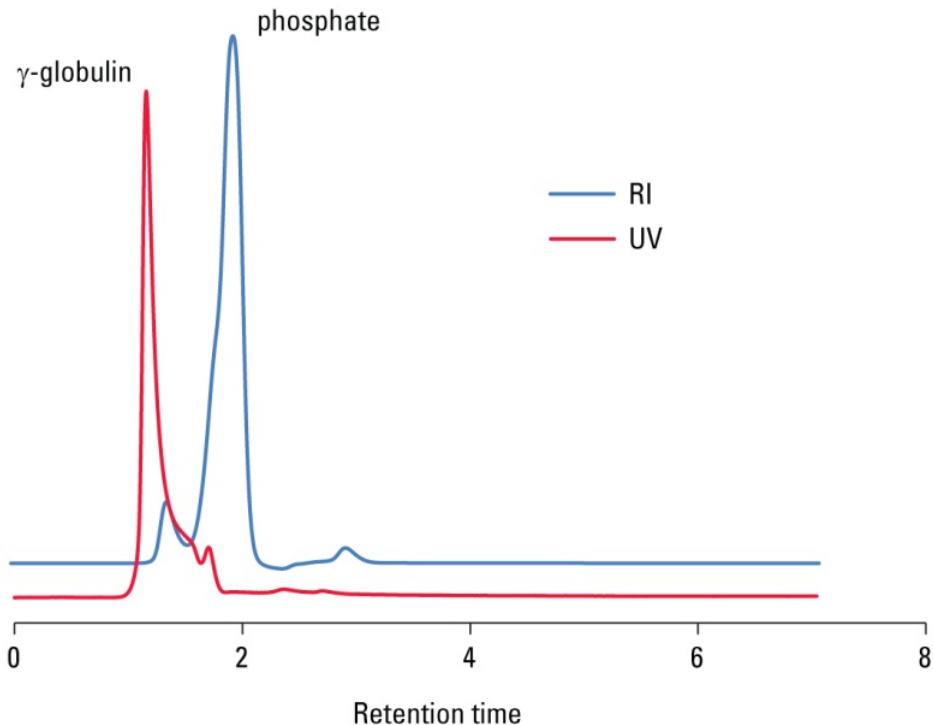


Mobile phase: 0.1mol/L  $\text{KH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ , pH 6.7, 0.1mol/L  $\text{Na}_2\text{SO}_4$  + 0.05%  $\text{NaN}_3$

**10.0 μL of γ-globulin (RT 8.087 min) peak fraction was loaded into TSKgel BioAssist DS, 15 μm, 4.6 mm ID x 15 cm column to desalt.**



# Desalting of $\gamma$ -globulin Peak Fraction using a TSKgel BioAssist DS, 15 $\mu\text{m}$ , 4.6 mm ID x 15 cm Column

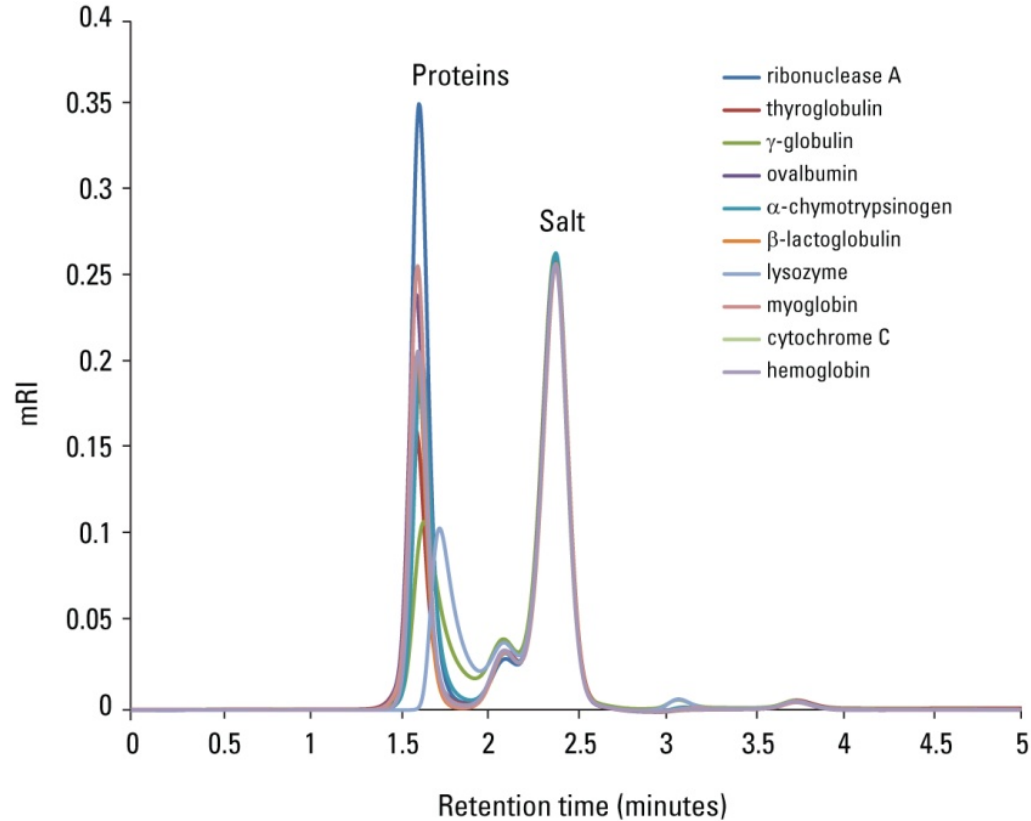


Mobile phase: 0.01mol/L  $\text{KH}_2\text{PO}_4/\text{NaHPO}_4$ , pH 6.7, 0.01mol/L  $\text{Na}_2\text{SO}_4$  + 0.05%  $\text{NaN}_3$   
Flow rate: 0.8mL/min.  
Detection: UV@280nm and RI  
Temperature: ambient

**Mobile phase  $\gamma$ -globulin fraction was efficiently desalted within a few minutes.**



# Desalting Proteins using a 4.6 mm ID x 15 cm, 15 $\mu$ m TSKgel BioAssist DS Column



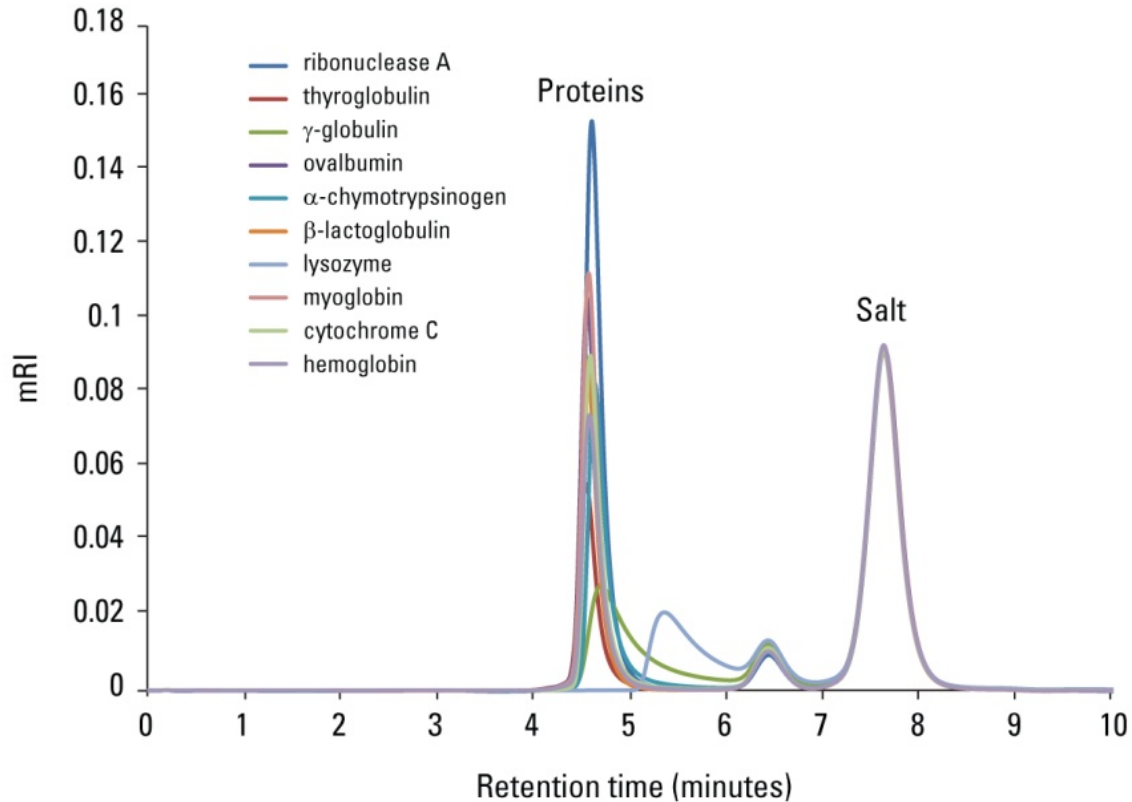
Proteins in 0.1mol/L phosphate buffer, pH 6.7

Mobile phase: 0.01mol/L  $\text{KH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ , pH 6.7, 0.01mol/L  $\text{Na}_2\text{SO}_4$  + 0.05%  $\text{NaN}_3$

**Fast desalting with excellent reproducibility at analytical scale.**



# Desalting proteins using a 10 mm ID x 15 cm, 15 $\mu\text{m}$ TSKgel BioAssist DS column



Proteins in 0.1mol/L phosphate buffer, pH 6.7

Mobile phase: 0.01mol/L  $\text{KH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ , pH 6.7, 0.01mol/L  $\text{Na}_2\text{SO}_4$  + 0.05%  $\text{NaN}_3$

**Fast desalting with excellent reproducibility at semi-preparative scale.**



# Effect of Sample Load on Efficiency of Desalting of Protein using TSKgel BioAssist DS, 15 $\mu\text{m}$ , 10.0 mm ID x 15 cm Column

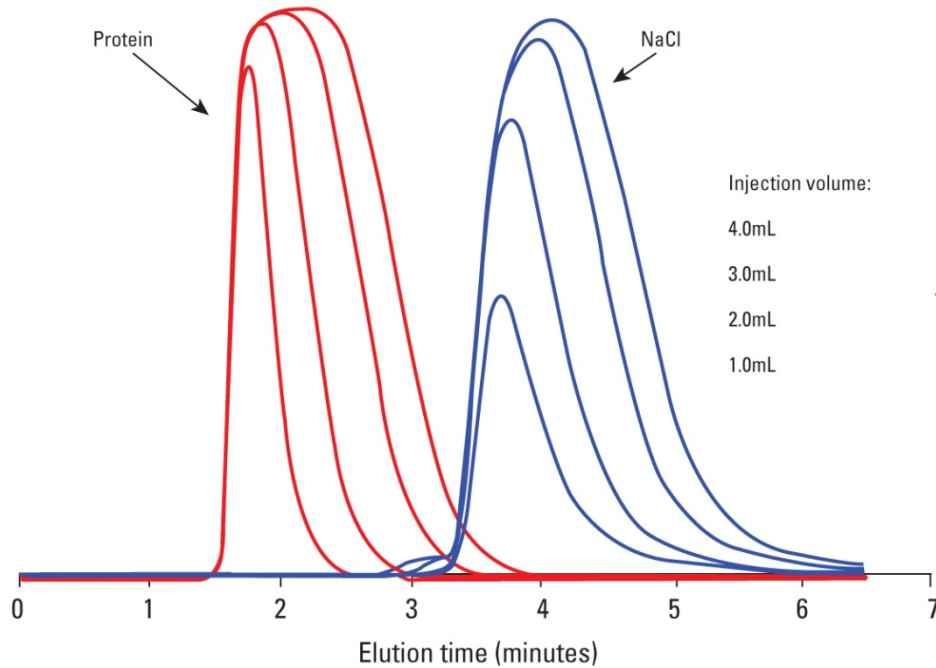
- The column has high loading (desalting) capacity.
- Less than 5% RSD ( $n = 4$ ) in efficiency up to a load of 1.5 mg of Ribonuclease A .
- The resolution between the protein and salt peak was always  $>6$ .
- Even at  $\sim 2$  mg protein load of Ribonuclease A, the resolution between the protein and salt peak was 4.33.
- TSKgel BioAssist DS, 15  $\mu\text{m}$ , 4.6 mm ID x 15 cm column yielded a resolution of  $>2$  at 1950  $\mu\text{g}$  load of Ribonuclease A ( $F = 0.8\text{mL}/\text{min}$ ).
- This study shows that both TSKgel BioAssist DS columns can be effectively used for desalting a large sample load.





TOSOH

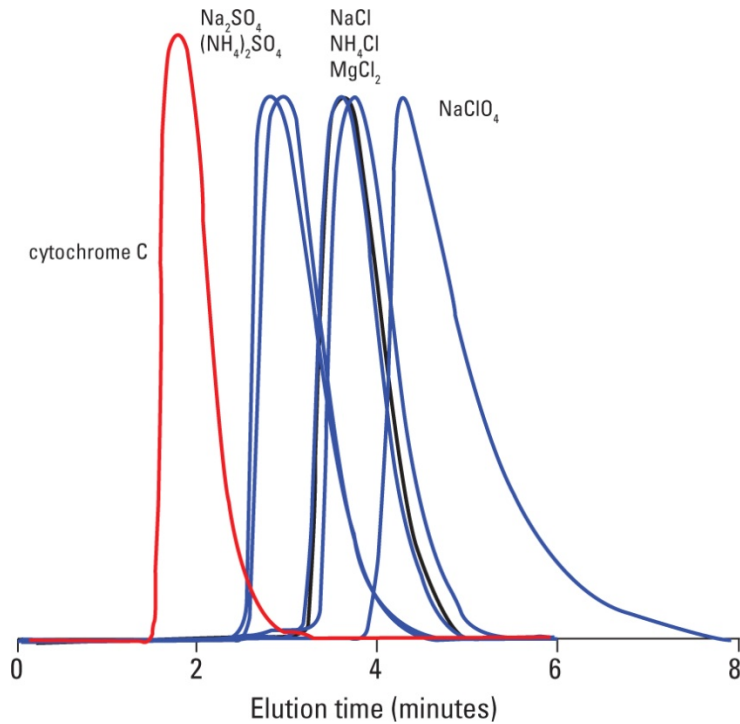
# Effect of Injection Volume on Desalting Profiles



Column: TSKgel BioAssist DS, 10mm ID x 15cm, PEEK  
Mobile phase: 50mmol/L sodium phosphate buffer, pH 6.5  
Flow rate: 3.0mL/min  
Temperature: 4°C  
Sample: 10mg/mL ovalbumin in 0.5mol/L NaCl and 25mmol/L sodium phosphate buffer, pH 6.5



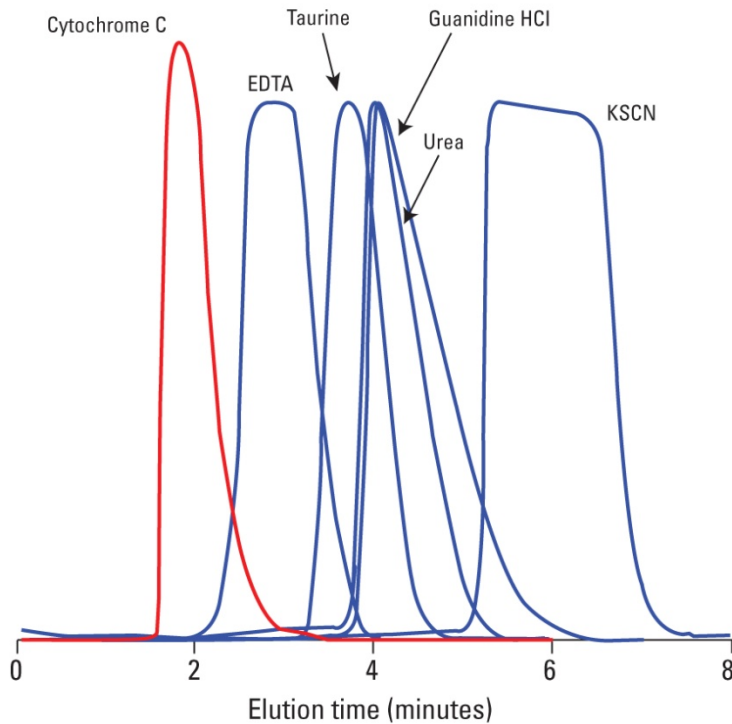
# Elution profiles of high salt concentration



Column: TSKgel BioAssist DS, 10mm ID x 15cm, PEEK  
Mobile phase: DI H<sub>2</sub>O  
Flow rate: 3.0mL/min  
Temperature: 4°C  
Injection vol.: 2mL  
Each salt concentration: 0.5mol/L



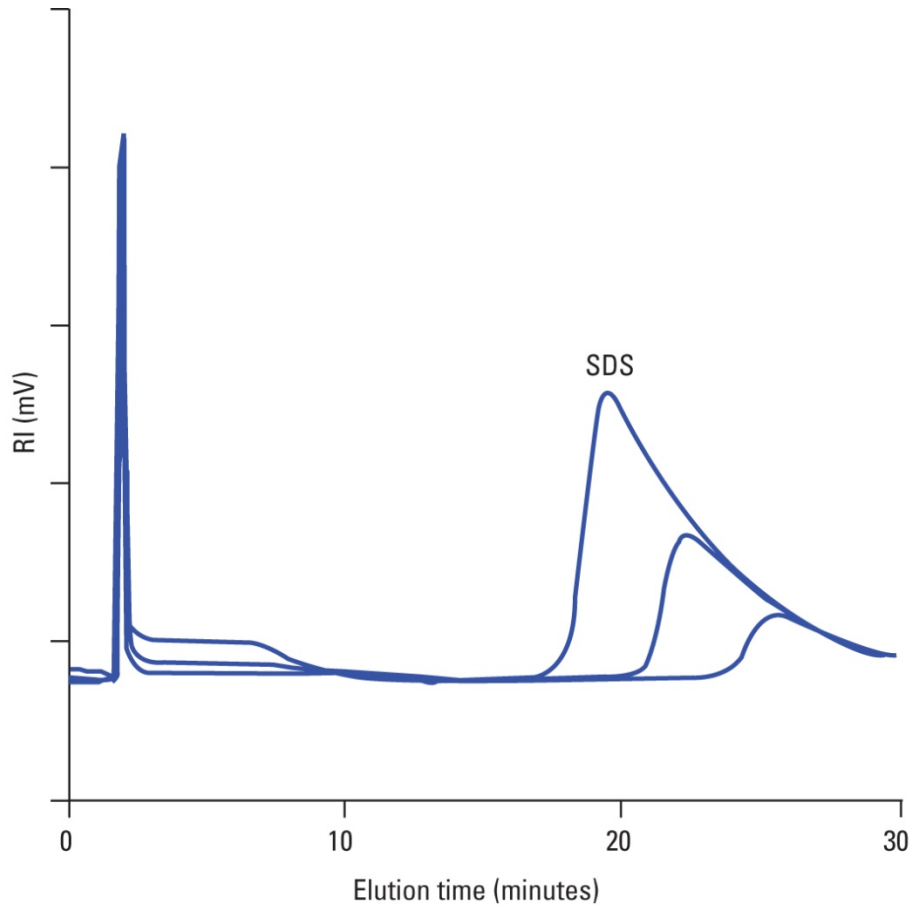
# Elution profiles of mobile phase additives



Column: TSKgel BioAssist DS, 10mm ID x 15cm, PEEK  
Mobile phase: DI H<sub>2</sub>O  
Flow rate: 3.0mL/min  
Temperature: 4°C  
Injection vol.: 2mL  
Each salt concentration: 0.5mol/L



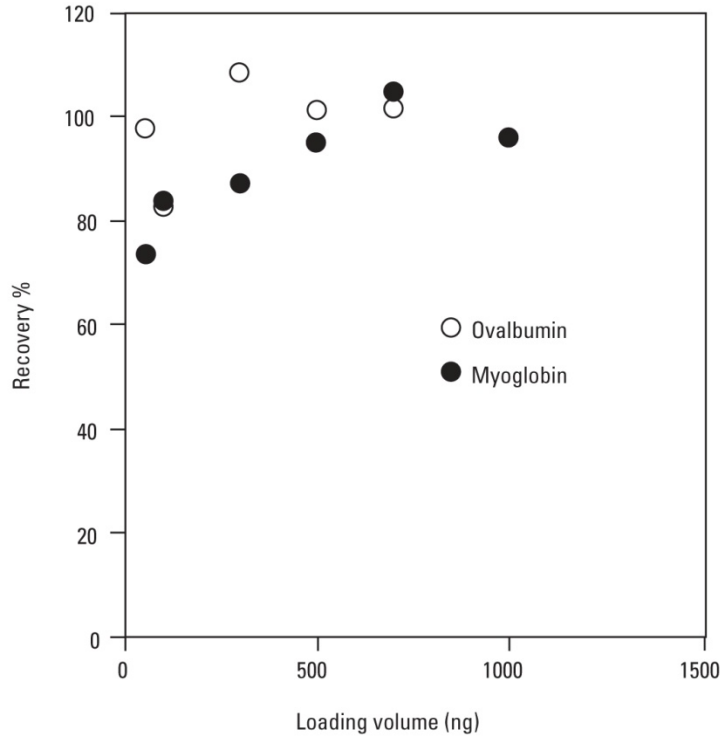
# Elution profiles of SDS



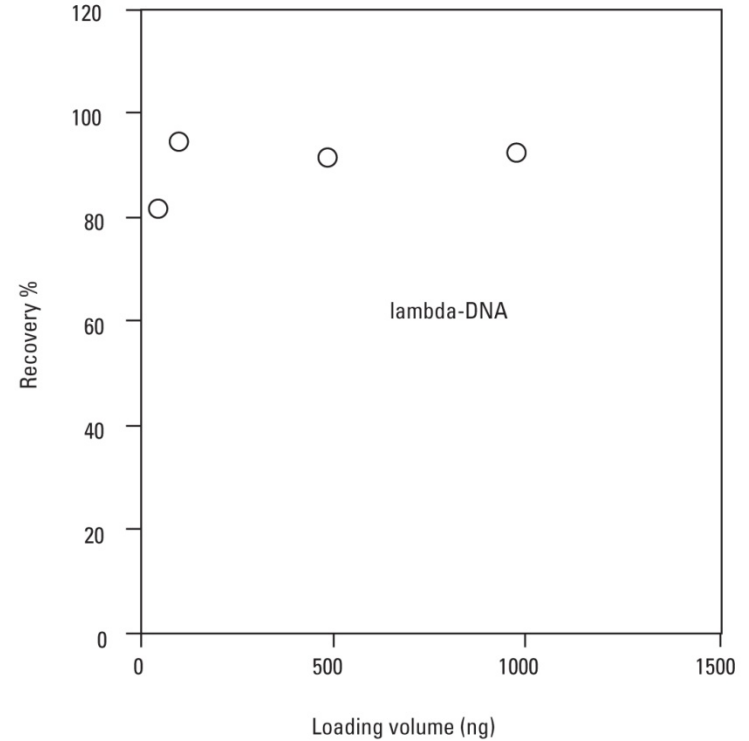
Column: TSKgel BioAssist DS,  
4.6mm ID x 15cm, PEEK  
Mobile phase: 20mmol/L phosphate buffer, pH 6.9  
Flow rate: 1.0mL/min  
Temperature: 25°C  
Sample: 0.1-0.5wt% SDS in eluent



# Recovery of selected proteins and DNA



Column: TSKgel BioAssist DS,  
4.6mm ID x 10cm, PEEK  
Mobile phase: 20mmol/L Tris-HCl buffer, pH 8.0  
for ovalbumin  
20mmol/L phosphate buffer, pH 6.5  
for myoglobin



Column: TSKgel BioAssist DS,  
4.6mm ID x 10cm, PEEK  
Mobile phase: 20mmol/L Tris-HCl buffer, pH 7.8



# Conclusions

TSKgel BioAssist DS columns are designed for desalting of proteins and polynucleotides at semi-preparative scale with the following features:

- 4-fold higher mechanical strength over that of conventional gels
- Columns can be used at pressure up to 4 MPa (600 psi). Beads do not collapse at 12 MPa pressure.
- Exclusion limit of 2,500Da (PEG)
- Minimal secondary adsorption
- Typical separation times of less than 5 minutes
- High loading capacity
- High recovery down to ng protein injected
- Excellent reproducibility